

GET THE



PICTURE

From



RS Precision Industries, Inc.

Complex
The Δ Micro-Machined
Parts Experts

Introducing our newest capability in Ultra Precision Sinker EDM Machining!

With our newest capability we can now provide:

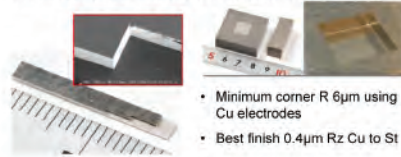
- Holes down to .006" diameter with aspect ratios greater than 20:1
- Holes less than .001" diameter by dressing the electrodes in the machine!
- Tolerances held to +/- .0001"
- Ultra-precision micro-edm of prismatic features
- Ultra-sharp inside corner radii of less than .0005"
- Ultra-fine surface finishes to .4 micron Rz

Talk with an RS Precision sales rep today to discuss how we can help you achieve the holes you've been looking to make. Call us at 1-800-790-7973 or email Tom at Sales@rsprecision.com for a prompt quote.

If you're using traditional EDM Drilling to make your holes, RS Precision will show you the HOLE you've been missing. Take the HOLE challenge today!



Superior Precision & Surface Finish



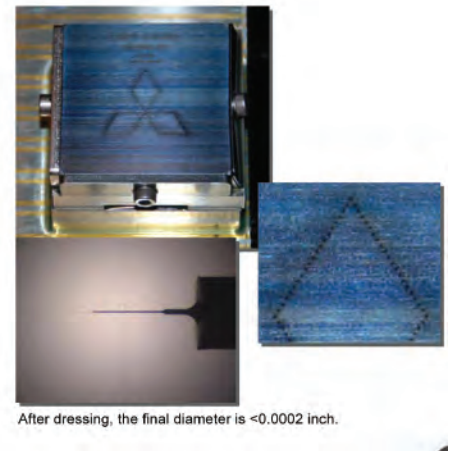
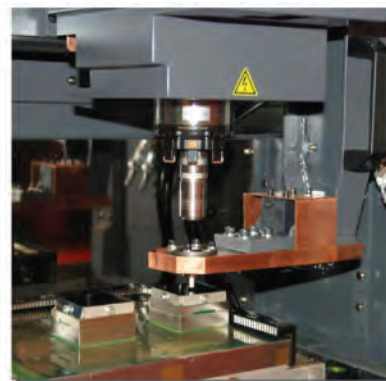
- Minimum corner R 6 μ m using Cu electrodes
- Best finish 0.4 μ m Rz Cu to St

Standard GM Circuit
Surface Finish
0.06 μ m Ra



Surface finish of GM circuit at 400x

Ultra-Fine Hole Drilling Attachment



After dressing, the final diameter is <0.0002 inch.



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